	Application No.		
Notice of Allowability	10/537.683		
	Examiner	Art Unit	JURG
	Kevin E. Yoon	1793	
- The MAILING DATE of this communication app. All claims being allowable, PROSECUTION ON THE MERITS I herewith (or previously mailed), a Notice of Allowance (PTOL-8NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1.3	S (OR REMAINS) CLOSEI 5) or other appropriate com RIGHTS. This application 13 and MPEP 1308.	D in this application. If not inclu munication will be mailed in du	ided le course. THIS
<ol> <li>This communication is responsive to <u>amendment filed 8/</u></li> </ol>	<u>21/09</u> .		
2. The allowed claim(s) is/are 1-16 and 18-49.			
3. ☑ Acknowledgment is made of a claim for foreign priority.  a) ☑ All b) ☐ some* c) ☐ None of the:  1. ☑ Certified copies of the priority documents hat  2. ☐ Certified copies of the priority documents hat  3. ☐ Copies of the certified copies of the priority of International Bureau (PCT Rule 17.2(a)).  * Certified copies not received:  Applicant has THREE MONTHS FROM THE "MAILING DATE noted below. Failure to timely comply will result in ABANDON THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.  4. ☐ A SUBSTITUTE OATH OR DECLARATION must be sub INFORMAL PATENT APPLICATION (PTO-152) which gifted the properties of the priority documents have been prop	we been received. we been received in Application focuments have been received in this communication to MENT of this application. mitted. Note the attached fives reason(s) why the oath	ation No  red in this national stage application of the stage a	requirements
(a) ☐ including changes required by the Notice of Draftspe		riew ( PTO-948) attached	
1) Thereto or 2) to Paper No./Mail Date	_		
(b)  including changes required by the attached Examine Paper No./Mail Date	r's Amendment / Commen	t or in the Office action of	
Identifying Indicia such as the application number (see 37 CFR each sheet. Replacement sheet(s) should be labeled as such ir	1.84(c)) should be written o the header according to 37	n the drawings in the front (not t CFR 1.121(d).	he back) of
<ol> <li>DEPOSIT OF and/or INFORMATION about the department of attached Examiner's comment regarding REQUIREMEN</li> </ol>			. Note the
Attachment(s)  1. ☑ Notice of References Cited (PTO-892) 2. ☐ Notice of Draftperson's Patent Drawing Review (PTO-948) 3. ☐ Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 4. ☐ Examiner's Comment Regarding Requirement for Deposit of Biological Material	) 6. ⊠ Interview Paper N 7. ⊠ Examine	f Informal Patent Application  Summary (PTO-413),  io /Mail Date 1/1/9/09  r's Amendment/Comment  r's Statement of Reasons for A	llowance
/Kevin E. Yoon/	/Jessica L. V		
Examiner, Art Unit 1793	Supervisory	Patent Examiner, Art Unit 17	793

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## EXAMINER'S AMENDMENT

An examiner's amendment to the record appears below. Should the changes and/or
additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR
 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the
payment of the issue fee.

Authorization for this examiner's amendment was given in a telephone interview with Ms. Sera Hwang for Mr. Keith Orum on 11/19/09.

The application has been amended as follows:

Claim 17: canceled.

Claim 1, line 10: after "strips by" insert -- placing --, after "additional strips" delete "tonly" and insert -- in the first arrangement --.

Claim 1, line 11: after "before a roll nip" delete "o" and insert -- to --.

Claim 1, line 13: after "others by rolling" delete "." and insert —, —, and in a new line insert — wherein the material of one, more or all additional strips that complement the first arrangement of strips to form the second arrangement of strips is selected to ensure that it will form no or only a considerably weaker bond with the strips of the first arrangement by the rolling operation than the bond between strips of the first arrangement, and that theses additional strips, whose material is selected in the described way is removed from the second arrangement of the strips after the rolling process. —.

Claim 18, line 1: after "apparatus of" delete "Claim 17" and insert -- Claim 1 --.

Claim 48. line 1: after "apparatus of" delete "Claim 17" and insert -- Claim 1 --.

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Claim 49, line 1: after "apparatus of" delete "Claim 17" and insert -- Claim 1 --.

## Reasons for Allowance

The following is an examiner's statement of reasons for allowance:

Claim 1: The closest prior art is Takeuchi et al. (US 4,354,301, hereinafter Takeuchi).

Since Takeuchi is cold bonding the strips to make a second arrangement (Fig. 10) as the final product, it is not obvious to make weaker bond between the additional strips (Fig. 9, item 6) and the strips of the first arrangement (Fig. 9, item 5 and Fig. 10, item D) than between the strips of the first arrangement, and remove the additional strips from the second arrangement after the rolling process.

Claims 2-16 and 18-29 depend, either directly or indirectly, on claim 1.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

## Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Kevin E. Yoon whose telephone number is 571-270-5932. The examiner can normally be reached on Monday-Thursday, 7:30 am-5:00 pm, every other Friday 7:30 am-4:00 pm.

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If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Jessica Ward can be reached on 571-272-1223. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Kevin E. Yoon/ Examiner, Art Unit 1793

11/19/09

/Jessica L. Ward/ Supervisory Patent Examiner, Art Unit 1793